

*On the Relation among  $\gamma$ -,  $\eta$ - and  $\delta$ -Al<sub>2</sub>O<sub>3</sub>  
under Hydrothermal Condition*

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(Received June 19, 1962)

What was formerly called simply  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> may in truth consist of the three forms of  $\gamma$ -,  $\eta$ - and  $\delta$ -Al<sub>2</sub>O<sub>3</sub>. The  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> is usually obtained by dehydration of good crystalline boehmite  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>·H<sub>2</sub>O in air over 500°C<sup>1)</sup>. The crystal structure is considered to be closely related to that of spinel MgO·Al<sub>2</sub>O<sub>3</sub><sup>2,3)</sup> with a small amount of strongly bound water<sup>4,5)</sup>, but slightly deformed tetragonally with a lattice constant  $a=b=7.96$  and  $c=7.82$  Å<sup>6,7)</sup>; the (400) peak in the spinel indice in the X-ray diffraction diagram is slightly split into a doublet. The  $\eta$ -Al<sub>2</sub>O<sub>3</sub> has been proposed<sup>8)</sup> as a product of the dehydration of bayerite  $\alpha$ -Al<sub>2</sub>O<sub>3</sub>·3H<sub>2</sub>O. Its X-ray diffraction diagram seems extremely similar to that of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> except for the (400) peak being hardly split at all<sup>9)</sup>. The  $\delta$ -Al<sub>2</sub>O<sub>3</sub> has been proposed as a product of the further heating of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub><sup>10)</sup>; the peaks

in the X-ray diffraction diagram are somewhat sharp and have, except for the weak ones, mostly been attributed to the spinel indice. The existence of  $\eta$ - and of  $\delta$ -Al<sub>2</sub>O<sub>3</sub> as discrete forms independent of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> has been doubted<sup>11)</sup>. The present authors have therefore investigated the relation among  $\gamma$ -,  $\eta$ - and  $\delta$ -Al<sub>2</sub>O<sub>3</sub> under hydrothermal conditions.

The starting material was obtained by the dehydration of good crystalline boehmite at 700°C in air. The X-ray diffraction diagram is that of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>. This was treated hydrothermally under 20 to 100 atm. at 450 to 500°C. One of the X-ray diffraction diagrams of the products is shown in Fig. 1. There can easily be noticed a remarkable split about the peak (400) in the spinel indice. The diagram about the (400) peak was examined by slow-scanning X-ray diffraction (Geigerflex, Ni filtered CuK $\alpha$  30 kV. 10 mamp. irradiation; 1° 1° 0.2 mm. slit system; rate meter, 16; time constant, 4 sec.; scanning speed, 1°/2 min.). The results of the products under various hydrothermal conditions are as shown in Fig. 2 and as summarized in Table I. Under such condition,  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> was more deformed tetragonally. The degree of deformation increased as

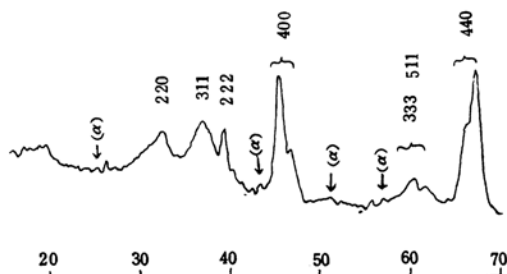


Fig. 1. ( $\gamma$ -Al<sub>2</sub>O<sub>3</sub> treated under 50 atm. at 500°C for 15 hr.) No. 9 ( $\alpha$ ) indicates  $\alpha$ -Al<sub>2</sub>O<sub>3</sub>.

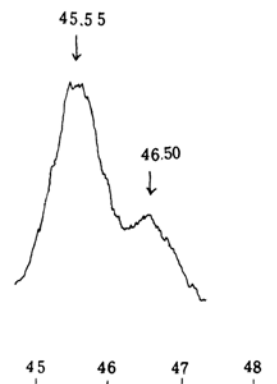


Fig. 2. (400) peak of ( $\gamma$ -Al<sub>2</sub>O<sub>3</sub> treated under 100 atm. at 450°C for 13 hr.) No. 7.

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TABLE I. TETRAGONAL DEFORMATION OF  $\gamma$ - $\text{Al}_2\text{O}_3$  UNDER HYDROTHERMAL CONDITION

Specimen No. Treatment	2 $\theta$ and d spacing, Å		Lattice constant, Å			Remark
	(400) and (040)	(004)	a=b=	c=	a/c	
1 Starting Material	45.72 1.983	(46.38) ( 1.956)	7.93	(7.82)	(1.014)	
2 after B. C. Lippens <sup>7)</sup>			7.96	7.82	1.018	
3 450°C 20 $\frac{1}{2}$ atm. 15 hr.	45.62 1.987	46.44 1.954	7.95	7.81	1.018	
4 450°C 20 $\frac{1}{2}$ atm. 20 hr.	45.51 1.992	(46.52) ( 1.951)	7.97	(7.80)	(1.022)	
5 450°C 50 atm. 17 hr.	45.58 1.989	(46.45) ( 1.953)	7.95	(7.81)	(1.018)	
6 450°C 50 atm. 45 hr.	45.40 1.996	(46.55) ( 1.949)	7.98	(7.80)	(1.023)	
7 450°C 100 atm. 13 hr.	45.44 1.990	46.50 1.951	7.96	7.81	1.019	
8 450°C 100 atm. 18 hr.	45.32 2.000	46.58 1.948	8.00	7.79	1.027	
9 500°C 50 atm. 15 hr.	45.21 2.004	46.79 1.940	8.02	7.76	1.033	Fig. 1. Small amount of $\alpha$ - $\text{Al}_2\text{O}_3$ included

TABLE II. TETRAGONAL DEFORMATION DECREASE DUE TO RE-HEATING IN AIR

Specimen No. Treatment	2 $\theta$ and d spacing, Å		Lattice constant, Å			Remark
	(400) and (040)	(004)	a=b=	c=	a/c	
3' Heated No. 3 at 800°C	45.58 1.989	46.33 1.958	7.95	7.83	1.015	cf. No. 3. ig. loss 3.3%
6' Heated No. 6 at 800°C	45.46 1.993	46.33 1.958	7.97	7.83	1.018	cf. No. 6. Fig. 2
9' Heated No. 9 at 800°C	45.40 1.996	46.46 1.953	7.98	7.81	1.022	ig. loss 7.6% cf. No. 9

the hydrothermal pressure became high and as the reaction period lengthened. Corundum  $\alpha$ - $\text{Al}_2\text{O}_3$  was directly obtained from  $\gamma$ - $\text{Al}_2\text{O}_3$ , while good crystalline  $\gamma$ - $\text{Al}_2\text{O}_3$  or  $\delta$ - $\text{Al}_2\text{O}_3$  was not found in the present work.

The tetragonally-deformed  $\gamma$ - $\text{Al}_2\text{O}_3$  were re-heated in air at 800°C. The results are summarized in Table II. The degree of tetragonal deformation decreased with re-heating.

The present authors were able to prepare  $\gamma$ - $\text{Al}_2\text{O}_3$  with various degrees of tetragonal deformation. The lattice constant could not be determined precisely, for it varied with the conditions of formation. This led us to conclude that there may be  $\eta$ - $\text{Al}_2\text{O}_3$  as an extrapolated form of  $\gamma$ - $\text{Al}_2\text{O}_3$  with little tetragonal deformation. Good crystalline  $\gamma$ - $\text{Al}_2\text{O}_3$  or  $\delta$ - $\text{Al}_2\text{O}_3$  was not found under the hydrothermal conditions.

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